

XAFS Studies of the Formation of Cobalt Disilicide on ($\sqrt{3}\times\sqrt{3}$) 6H-SiC(0001)

W. Platow, J.E. Burnette, D.K. Wood, R.J. Nemanich, and D.E. Sayers (North Carolina State U.)

Abstract No. Plat1023

Beamline(s): X11A

Introduction: Because of its unique properties, including high thermal conductivity and high saturated electron drift, silicon carbide (SiC) presents itself readily for use as a semiconductor in high-power/high-frequency devices. Cobalt disilicide (CoSi_2) is considered a promising electrical contact material to SiC due to its low resistivity and good thermal stability.

Methods and Materials: We studied in detail thin Co films grown directly, sequentially, and by co-deposition with Si on the ($\sqrt{3}\times\sqrt{3}$)-R30° surface of 6H-SiC(0001). The structure, chemistry and morphology of the films were determined using x-ray absorption fine structure (XAFS), x-ray photoelectron spectroscopy (XPS), Auger electron spectroscopy (AES) and atomic force microscopy (AFM).

Results: The local structure of the films was studied with XAFS. The Fourier transform of the XAFS data for directly, sequentially and co-deposited films as well as standard spectra for Co metal, CoSi and CoSi_2 are shown in Fig. 1. These spectra indicate mainly Co-Co bonds for the directly deposited Co film annealed at 700°C. From a fit of the x-ray near edge (XANES) spectra, we estimate that the film consists of 70% Co metal and 30% CoSi_2 . XPS and AES revealed a significant increase of the C peak suggesting that graphitic carbon is forming at the surface of the directly deposited and annealed film. Several films were grown sequentially and by co-deposition of Si and Co with a thickness ratio of 3.64:1 onto ($\sqrt{3}\times\sqrt{3}$) 6H-SiC(0001). These films form CoSi_2 during annealing at 550°C as is unambiguously shown by the XAFS data depicted in Fig. 1. The fact that the bilayers and co-deposited films show the same features in the Fourier transform as the CoSi_2 reference sample rules out the possibility that the films contain significant amounts of CoSi or Co metal (<5%). AES and XPS show that no graphitic carbon is forming at the film surface. AFM results show that annealing at 650°C leads to islanding of the sequentially and co-deposited films leaving large areas of the underlying ($\sqrt{3}\times\sqrt{3}$) SiC substrate uncovered. The smallest RMS roughness (2 nm) was found for the sequentially deposited films annealed at 550°C.

Conclusions: In our experimental study, we have found that directly deposited Co films on ($\sqrt{3}\times\sqrt{3}$) 6H-SiC(0001) do not transform entirely to CoSi_2 during annealing and C segregation occurs on the surface of the films. On the other hand, sequentially and co-deposited films do form CoSi_2 after annealing at 550°C, but also show islanding after annealing at 650°C.

Acknowledgments: Work was supported by DOE grants DE-FG05-93ER79236 and DE-FG05-89ER45384, and by NSF under grant DMR-9633547.

References: W. Platow, D.K. Wood, K.M. Tracy, J.E. Burnette, R.J. Nemanich, D.E. Sayers, "Formation of cobalt disilicide films on ($\sqrt{3}\times\sqrt{3}$) 6H-SiC(0001)," *Phys. Rev. B* (2000), accepted for publication.

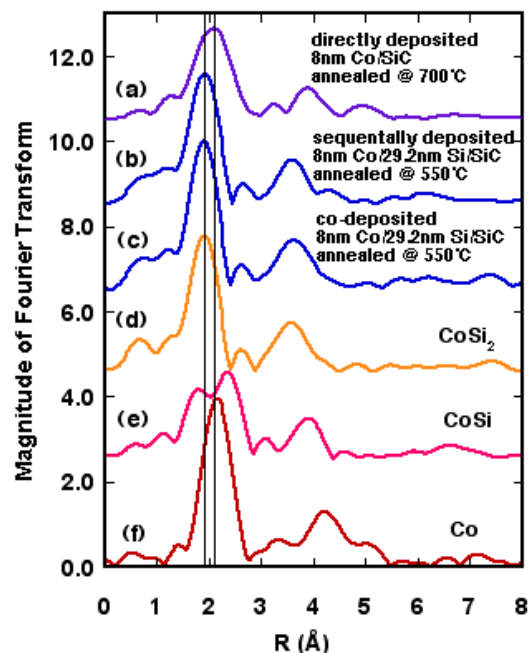


Figure 1. Fourier transform of k^2 -weighted XAFS data for (a) 8nm Co/($\sqrt{3}\times\sqrt{3}$) SiC annealed at 700°C, (b) 8nm Co/29.2nm Si sequentially, (c) co-deposited on $\sqrt{3}\times\sqrt{3}$ SiC and annealed at 550°C, (d) CoSi_2 , (e) CoSi and (f) Co foil.